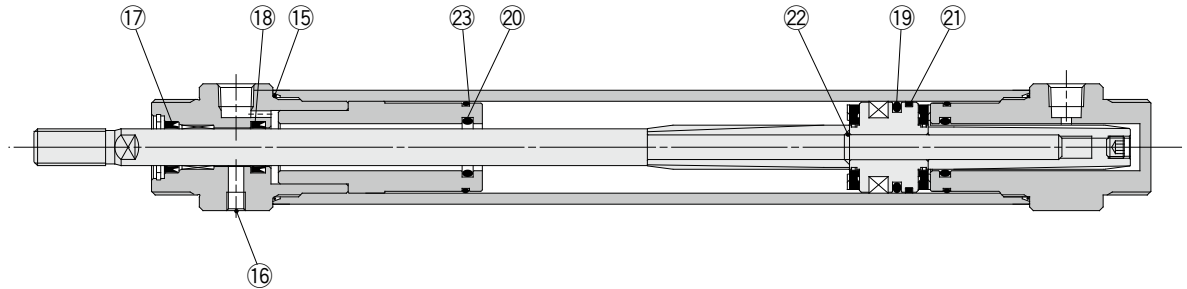


Construction



* The numbers correspond with those in the "Construction" of the REC series in the **Web Catalog**.

Seal Kit List

No.	Description	Material	Qty.	Note
15	Cylinder tube gasket	NBR	2	16, 18 and 22 are non-replaceable parts, so they are not included in the seal kit.
16	Hexagon socket head set screw	Carbon steel	1	
17	Rod seal A	NBR	1	
18	Rod seal B	NBR	1	
19	Piston seal	NBR	1	
20	Cushion seal	NBR	2	
21	Wear ring	Resin	1	
22	Piston gasket	NBR	1	
23	Holder gasket	NBR	2	

Replacement Parts: Seal Kit

Bore size (mm)	Part no.	Contents
20	REC20-PS	Set of nos. (15, 17, 19, 20, 21, 23)
25	REC25-PS	
32	REC32-PS	
40	REC40-PS	

* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

⚠ Caution

When disassembling cylinders with bore sizes of $\varnothing 20$ to $\varnothing 40$, grip the double flat part of either the tube cover or the rod cover with a vise and loosen the other side with a wrench or an adjustable angle wrench, and then remove the cover. When re-tightening, tighten approx. 2 degrees more than the original position.